

Date: Wednesday, 07/02/2007 8:22:05 AM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: RESTRICTOR ELBOW		
Job Number	: 30669	Part Number	: D2005011		
Estimate Number	: 10927	Drawing Number	: D2005 REV C		
P.O. Number	: N/A	Project Number	: N/A		
This Issue	: 07/02/2007	Drawing Revision	: C		
Prsh Rev.	: NC	Material	: N/A		
First Issue	: N/A	Due Date	: 14/02/2007		
Previous Run	: 27300	Qty:	2	Um:	Each
Written By	:				
Checked & Approved By	:				
Comment	: Est. B99.08.24 Re-format DM/EC				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	AN8338J	Elbow,Bulkhead-M-Flare	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) Elbow,Bulkhead-M-Flare	
		Pick: Qty Part Number Description Batch	M101331
2.0	D2005003	Restrictor	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) Restrictor	
		Pick: Qty Part Number Description Batch	M19073
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
		Comment: SMALL / MED FAB Machine elbow P/N: AN833-8J per Dwg. D2005-011 Press fit D2005-003 restrictor in place as per Dwg. D2005-011 Note:(15° chamfer towards inside of fitting) Stake restrictor in place using clean ballpeanhammer to tap down edge. Polish smooth finish Scribe P/N: D2005-011	FF 07-02-07 2

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Seq. #: Machine Or Operation:

Description :

4.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 07/02/07 (2)

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: PPE

L. K. (2)

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

(2) 07/02/07

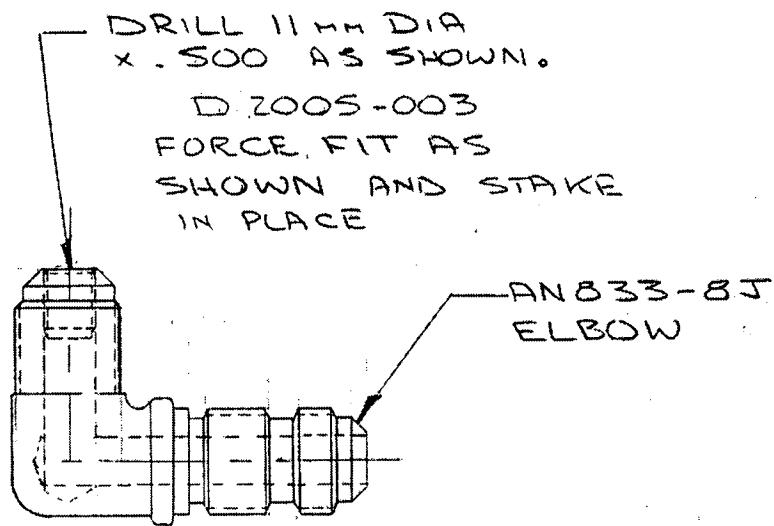
Job Completion



U. O7/02/07

DART

DESIGN BRADLEY	DRAWN BY BRADLEY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA		
CHECKED <i>S</i>	APPROVED <i>S</i>	DRAWING NO. D2005-011	REV C	SHEET 1 OF 1
DATE SG.04.17	TITLE RESTRICTOR ELBOW			SCALE
C	REDRAWN SG.04.17 <i>S</i>			

RELEASED
47/01/03 DSDETAIL OF D2005-011SCALE 1:1

W/O 30669